

LINE UP WITH
LOWER CREASE
LINE.

CENTER PUNCH & DRILL 7/32 DIA.
2 HOLES THRU OUTER PANEL.

CENTER PUNCH & DRILL 3/4 DIA.
HOLE THRU OUTER PANEL.

HOLD THIS EDGE HORIZONTAL.

LINE UP WITH EDGE
OF DOOR OPENING.

PART NO. 5942228

8-1-59

